



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Scotch(TM) Super Strength Adhesive 6003A
MANUFACTURER: 3M
DIVISION: Construction and Home Improvement Markets

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Intended Use: Adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
METHYL ETHYL KETONE	78-93-3	50 - 60
THERMOPLASTIC POLYURETHANE	Trade Secret	20 - 30
VINYL COPOLYMER	9005-09-8	15 - 25
ISOPROPYL ALCOHOL	67-63-0	0 - 0.208
VINYL ACETATE	108-05-4	0 - 0.104
TOLUENE	108-88-3	0 - 0.00208

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous

Odor, Color, Grade: Clear, ketone odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause allergic skin reaction. Contains a chemical or chemicals which can cause cancer. May cause

target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
Ethene, chloro-	75014	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Ethene, chloro-	75014	Known human carcinogen	National Toxicology Program Carcinogens
Ethene, chloro- ISOPROPYL ALCOHOL MANUFACTURE (STRONG-ACID PROCESS)	75014 TW67630A	Cancer hazard Grp. 1: Carcinogenic to humans	OSHA Carcinogens International Agency for Research on Cancer
VINYL ACETATE	108-05-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	20 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	1.8 % volume
Flammable Limits - UEL	11.5 % volume

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions

Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

Environmental procedures

Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Contain spill. Collect as much of the spilled material as possible using non-sparking tools.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. No smoking while handling this material. Avoid breathing of vapors, mists or spray. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields

Indirect Vented Goggles

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8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polyethylene/Ethylene Vinyl Alcohol

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8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
2-Butanone	ACGIH	TWA	200 ppm	
2-Butanone	ACGIH	STEL	300 ppm	
2-Butanone	OSHA	TWA	590 mg/m3	
Ethene, chloro-	ACGIH	TWA	1 ppm	
Ethene, chloro-	OSHA	TWA	1 ppm	Skin Notation*; 29 CFR 1910.1017
Ethene, chloro-	OSHA	STEL	5 ppm	Skin Notation*; 29 CFR 1910.1017
ISOPROPYL ALCOHOL	ACGIH	TWA	200 ppm	
ISOPROPYL ALCOHOL	ACGIH	STEL	400 ppm	
ISOPROPYL ALCOHOL	OSHA	TWA	980 mg/m3	
METHYL ETHYL KETONE	ACGIH	TWA	200 ppm	
METHYL ETHYL KETONE	ACGIH	STEL	300 ppm	
METHYL ETHYL KETONE	OSHA	TWA	590 mg/m3	
TOLUENE	ACGIH	TWA	20 ppm	
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA	200 ppm	
TOLUENE	OSHA	CEIL	300 ppm	
VINYL ACETATE	ACGIH	TWA	10 ppm	
VINYL ACETATE	ACGIH	STEL	15 ppm	
VINYL ACETATE	CMRG	TWA	5 ppm	

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Viscous
Odor, Color, Grade:	Clear, ketone odor
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	20 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	1.8 % volume
Flammable Limits - UEL	11.5 % volume
Boiling point	176 °F
Density	0.95 g/cm3

Specific Gravity	0.95
pH	<i>Not Applicable</i>

Volatile Organic Compounds	<=60 %
Volatile Organic Compounds	555 g/l

Kow - Oct/Water partition coef
VOC Less H2O & Exempt Solvents

No Data Available
556 g/l

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat

10.2 Materials to avoid

Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Combustion products will include HCl. Facility must be capable of handling halogenated materials.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

70-0713-6915-4, 70-0714-8988-7

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
VINYL ACETATE	108-05-4	0 - 0.104

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethene, chloro-	75014	**Carcinogen
TOLUENE	108-88-3	*Female reproductive toxin
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Copyright was modified.

Section 4: First aid for eye contact - decontamination - was modified.

Section 4: First aid for eye contact - medical assistance - was modified.

Section 3: Immediate physical hazard(s) was modified.

Section 3: Potential effects from skin contact information was modified.

Section 3: Potential effects from inhalation information was modified.

Section 3: Potential effects from ingestion information was modified.

Section 7: Handling information was modified.

Section 7: Storage information was modified.

Section 8: Skin protection phrase was modified.

Section 8: Eye/face protection information was modified.

Section 8: Skin protection - recommended gloves information was modified.

Section 8: Respiratory protection - recommended respirators information was modified.

Section 4: First aid for skin contact - decontamination - was modified.

Section 4: First aid for skin contact - medical assistance - was modified.

Section 3: Other health effects information was modified.

Section 9: Property description for optional properties was modified.

Section 2: Ingredient table was modified.

Section 15: EPCRA 313 information was modified.

Section 8: Exposure guidelines ingredient information was modified.

Section 3: Carcinogenicity table was modified.

Section 15: California proposition 65 reproductive harm warning was added.

Section 8: Exposure guideline note was added.

Section 15: California proposition 65 ingredient information was added.

Section 15: California proposition 65 heading was added.

Section 15: California proposition 65 cancer warning was added.

Section 6: Environmental procedures heading was added.

Section 6: Personal precautions heading was added.

Section 10.1 Conditions to avoid heading was added.

Section 10.2 Materials to avoid heading was added.

Section 6: Personal precautions information was added.

Section 6: Environmental procedures information was added.
Section 6: Methods for cleaning up information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.
Section 6: Clean-up methods heading was added.
Section 4: First aid for eye contact - intervention - was deleted.
Section 6: Release measures information was deleted.
Section 6: Release measures heading was deleted.
Section 4: First aid for skin contact - intervention - was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.

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